DELTA HF integrale 16v

Electrical equipment

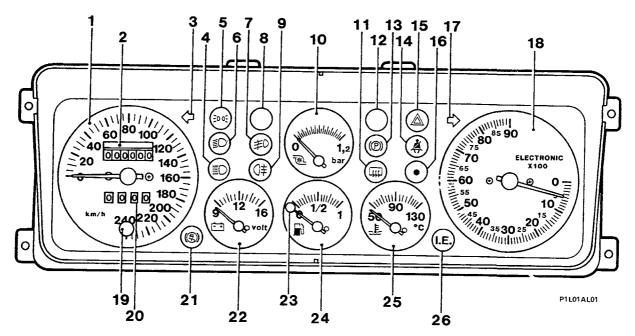
	55.
	page
INSTRUMENT PANEL	
- Delta Integrale 16 V instrument panel - Connectors variant for instrument panel without Control-system	
VARIOUS DEVICES	
 Location on vehicle of fuses and relays for auxiliary devices Two speed radiator cooling fan 	(

Electrical equipment DELTA HF integrale 16v

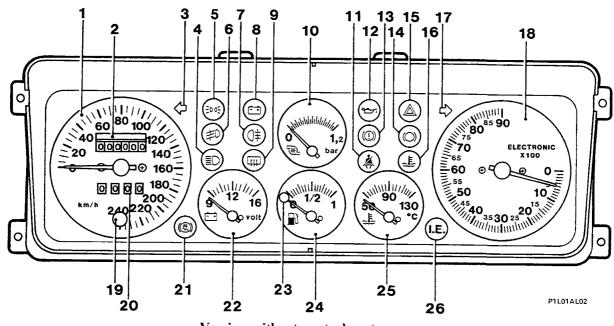
- - Wiring diagrams

page

DELTA INTEGRALE 16 V INSTRUMENT PANEL



Version with control-system



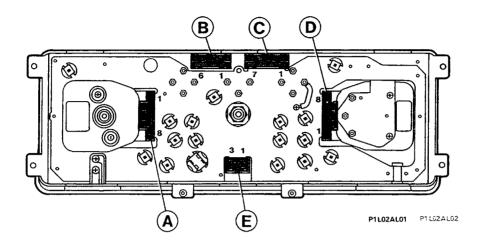
Version without control-system

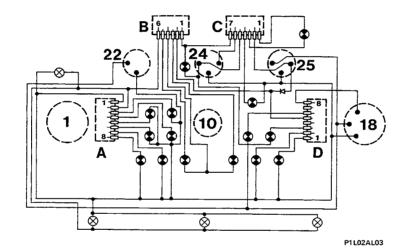
1. Speedometer - 2. Milometer - 3. Left direction indicator - 4. Main beam headlamps warning light - 5. Side lights warning light - 6. Dipped headlamps warning light - 6. Fog lamps warning light (*) - 7. Fog lights warning light - 7. Rear fog lamps warning light (*) - 8. General warning light - 8. Battery recharging warning light (*) - 9. Rear fog lamps warning light - 9. Heated rear windscreen warning light (*) - 10. Turbocharger gauge - 11. Heated rear windscreen warning light - 11. Seat belts warning light (*) - 12. Starting go ahead warning light - 12. Insufficient engine oil pressure warning light (*) - 13. Handbrake warning light - 13. Insufficient brake fluid and clutch warning light (*) - 14. Seat belts warning light - 14. Brake pad wear warning light (*) - 15. Hazard warning lights warning light - 16. Spare warning light - 16. Coolant overheating warning light (*) - 17. Right direction indicator warning light - 18. Rev counter - 19. Trip meter zeroing button - 20. Trip meter - 21. A.B.S. braking system failure warning light - 22. Voltmeter - 23. Fuel reserver warning light - 24. Fuel level gauge - 25. Engine coolant temperature gauge - 26. Injection system failure warning light

(*) For versions without control-system

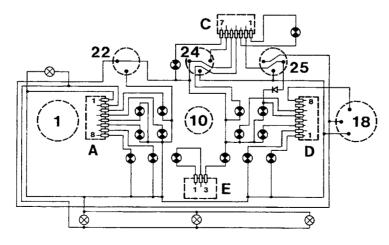
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Rear terminals for connecting vehicle electrical system connectors





Instrument panel internal connections wiring diagram



Without control-system

The terminals are identified by the same numbers and letters used for the WIRING DIAGRAMS (with Control-system)

CONNECTOR A					
cable col- ours	N°	COMPONENTS CONNECTED			
N	1	Instrument general earth to right front cable loom on bodyshell			
GN	2	Instrument panel light from UT terminal for light dimmer			
HR	3	Rear fog lamps warning light from terminal 1 H for junction unit			
МВ	4	Fog lights warning light from terminal 87 for relay feed			
VB	5	Main beam headlamps warning light from terminal 7 I for junction unit (fuse 7)			
HN	6	Dipped beam headlamps warning light from terminal 2 C for junction unit (fuse 5)			
G	7	Side lights warning light from terminal 2 for connector m for junction unit (fuse 4)			
AN	8	Left direction indicator warning light from connector A for steering column switch unit			
)					

	CONTECTOR A				
cable col- ours	N°	COMPONENTS CONNECTED			
Z	I	Instrument general earth to right front cable loom on bodyshell			
GN	2	Instrument panel light from UT terminal for light dimmer			
HR	3	Rear fog lamps warning light from terminal 1 H for junction unit			
МВ	4	Fog lights warning light from terminal 87 for relay feed			
VB	5	Main beam headlamps warning light from terminal 7 I for junction unit (fuse 7)			
HN	6	Dipped beam headlamps warning light from terminal 2 C for junction unit (fuse 5)			
G	7	Side lights warning light from terminal 2 for connector m for junction unit (fuse 4)			
AN	8	Left direction indicator warning light from connector A for steering column switch unit			

CONNECTOR B					
cable col- ours	N°	N° COMPONENTS CONNECTED			
мв	1	Fuel reserve warning light from terminal 1 for connector E for Control-System control unit			
HR	2	Coolant overheating warning light from terminal 2 for connector E for Control-System control unit			
V	3	Green starting go-ahead signal from terminal 3 for Control-System connector E via the diagnostic socket			
RV	4	green and red warning light for Control-System from terminal 4. connector E for Control-System control unit through the diagnostic socket			
RN	5	Control-System red warning light from terminal 5 connector E for the Control-System control unit through the diagnostic socket			
G	6	Control-System light supply outlet			

	CONNECTOR C					
cable col- ours	caple col- ours N° COMPONENTS CONNECTED					
HN AR	1 2 3	IAW injection/ignition system failure warning light From the coolant temperature sender unit IAW system failure warning light				
BN	4	Heated rear windscreen warning light from terminal 9. connector I for the junction unit (fuse 11)				
R	5	instrument supply from terminal 10, connector I for the junction unit (fuse 1)				
V	6	Fuel level warning light from the sender unit via the junction unit (21 and 2L)				
M	7	Fuel reserve warning light from the sender unit via the junction unit (31 and 3L)				

	CONNECTOR D				
cable col- ours	N°	COMPONENTS CONNECTED			
AB	l	Right direction indicator warning light from the steering column switch unit via the junction unit (4C and 2B)			
AR	2	Hazard warning lights warning light from terminal L for the hazard warning lights switch			
Н	3	Seat belt warning light			
	4	Spare			
HN	5	Coolant overheating warning light from the sender unit located on the engine			
BR	6	Handbrake warning light from terminal L for the intermittent device			
	7	Spare			
AN	8	Signal for rev counter from terminal 1 for the ignition coil			

VARIANT FOR CONNECTORS FOR INSTRUMENT PANEL WITHOUT CONTROL-SYSTEM

CONNECTOR B: ALL SPARE

		CONNECTOR A		
cable col- ours	N°	COMPONENTS CONNECTED		
BN	3	Heated rear windscreen warning light		
HR	4	Rear fog lamps warning light		
MB	6	Fog lights warning light		

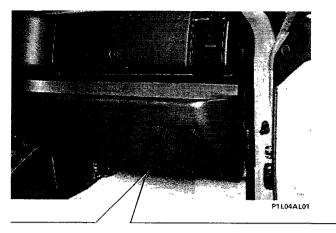
		CONNECTOR C		
cable col- ours	N°	COMPONENTS CONNECTED		
Н	4	Scat belt warning light		

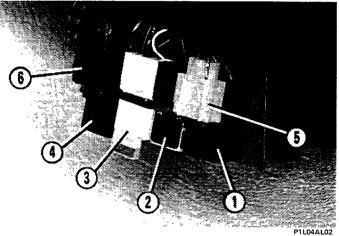
		CONNECTOR D
cable coi- ours	N°	COMPONENTS CONNECTED
SN 3 Brake pad wear warning light		

		CONNECTOR E		
cable col- ours	N°	COMPONENTS CONNECTED		
BN	1	Battery recharging warning light		
VN	2	+ for battery recharging warning light		
ΗV	3	Insufficient engine oil pressure warning light		

Electrical equipment Various devices

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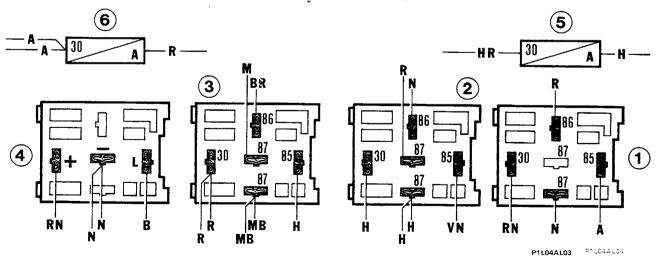
LOCATION ON VEHICLE OF FUSES AND RELAYS FOR AUXILIARY DE-**VICES**

- 1. Radiator cooling fan relay
- 2. Dipped beam headlamps remote control switch
- 3. Fog lamps relay
- 4. Direction indicators-hazard warning light intermittent device
- 5. Rear fog lamps protective fuse6. Radiator cooling fan protective fuse

Socket colours

- 1- Black
- 2- Red
- 3- White
- 4- Grey

Relay holder sockets

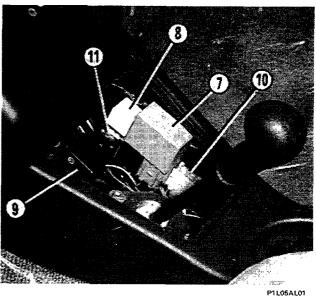


Devices located on gear lever tunnel

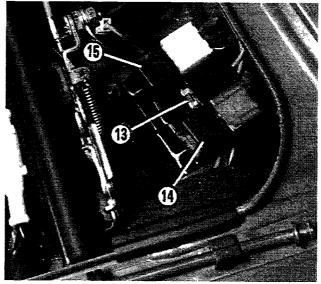
- 7. Central locking control unit
- 8. Electric front windows relay feed
- 9. Anti-lock braking system (A.B.S.) relay
- 10. Central locking protective fuse
- 11. Electric front windows geared motor protective fuse

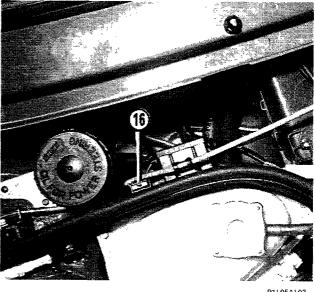
Relays and fuses located in heater compartment

- 13. Injection/ignition system (I.A.W.) protective fuse
- 14. Electric fuel pump relay feed15. Injectors and electronic control unit relay





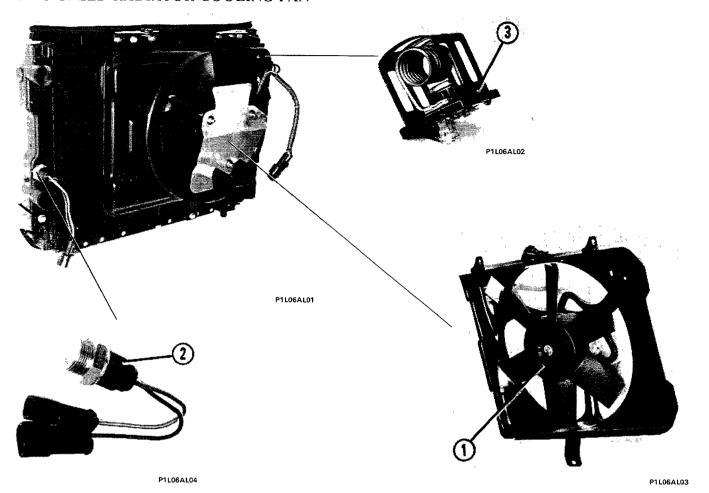




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16. Anti-lock braking system (A.B.S.) protective fuse

TWO SPEED RADIATOR COOLING FAN



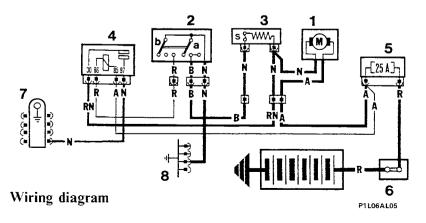
Radiator cooling system components

Operation

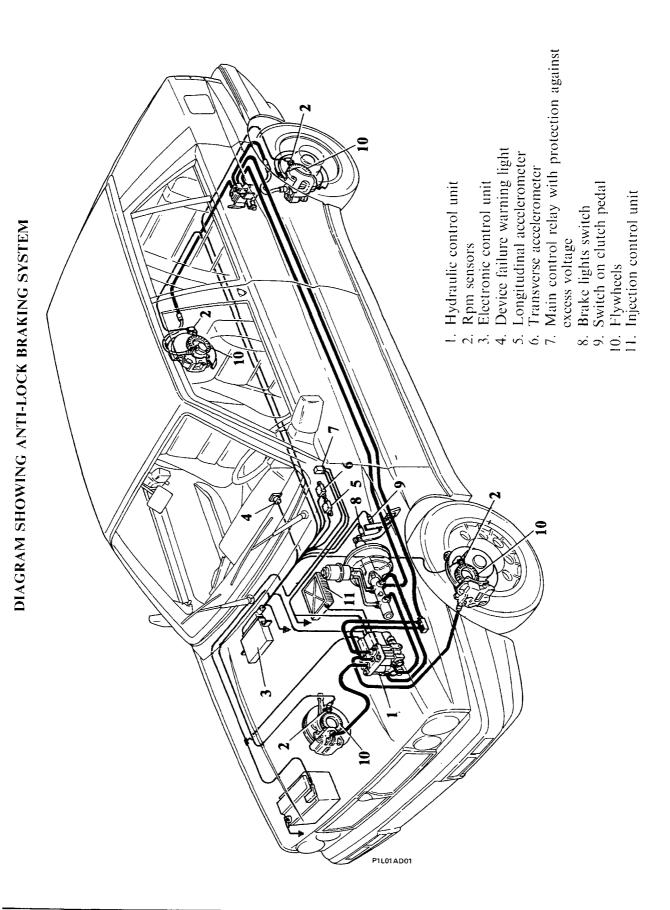
The electric fan (1) is controlled by a two stage thermal switch (2) which, when the first stage (a) closes when the temperature of the coolant reaches 86-90°C, allows the current to pass from the battery to the electric fan (1) via the resistor (3) activating the 1st operating speed.

The resistor (3) is protected internally by a thermal switch (s) which cuts out the electrical circuit when the temperature exceeds 130°C.

When the temperature of the engine coolant reaches 90°-94°C, the second stage (b) of the thermal switch (2) is also closed placing the control relay (4) energizing circuit to earth, which, by means of its contacts, puts the electric fan (1) circuit to earth cutting out the resistor (3) and thereby activating the 2nd operating speed.



- 1. Electric fan
- 2. Two stage thermal switch
- 3. Additional resistor
- 4. 2nd speed control relay
- 5. Fuse
- 6. Connector block
- 7. Earth on bodywork
- 8. Earth on bodywork



Braking system Anti-lock brakes

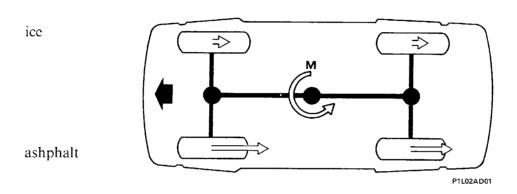
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The Bosch (ABS) 4 channel. 2nd generation anti-lock braking system, until now used on 2 wheel drive vehicles, has been modified and used on the Delta Integrale 16 V to guarantee improved safety, reliability and performance on 4 wheel drive vehicles.

In this type of vehicle the front axle is connected to the rear axle by means of a rigid connection, whilst the rear axle wheels are connected to each other by the differential (in this case Torsen).

As a result there is increased slewing when braking on a different road surface where the right and left wheels adhere.

The phenomenon is further aggravated by the increased moment of inertia, caused by the movement of the masses, and by the engine braking torque acting on the four wheels.



In order to combat this the anti-skid system used on the Delta Integrale 16 V has the following devices which intervene to ensure maximum operating efficiency:

- . a logic which allows further attenuation of the slewing moments (GMA)
- . a fast idle device

SLEWING MOMENTS ATTENUATION DEVICE (GMA)

As is already known the ABS electronic control unit produces successive "brake releasing" cycles on the wheels which adhere least (which are sliding).

In order to reduce the slewing moment, firstly the braking torque must be modulated even for the wheels with greatest adhesion, as long as they are not sliding, so that the braking torque for all the wheels is more even.

This logic which is indicated by the GMA, is already used on 2 wheel drive vehicles equipped with the latest generation ABS systems; this, however, takes place for an extremely short length of time (one single modulation cycle).

In the case of the Delta Integrale 16 V, the GMA is activated for successive modulation cycles.

On balance with the advantage of preventing slewing, this logic system produces disadvantages in terms of the adhesion when braking on bends.

In order to prevent this problem the GMA must be excluded; to do this the Delta Integrale 16 V electronic control unit uses the information supplied by a transverse accelerometer.

Fast idle

If the accelerator is released during braking two braking torques build in: engine torque and braking torque.

On a front wheel drive vehicle with 2 driving wheels the engine torque only acts on the front wheels and its intensity is constant and can therefore be managed by the ABS control units.

On a vehicle with 4 driving wheels, however, the engine braking torque is also distributed to the rear wheels with the tendency to brake the rear axle which is the more critical one more than necessary; the ABS control unit succeeds in managing this phenomenon by activating the fast idle device, via a signal, to reduce the engine braking torque. In order to do this the ABS electronic control unit is interfaced with the injection control unit.

The anti-lock braking system on the Delta Integrale 16 V has been designed to:

- a. guarantee the direction stability of the vehicle during braking, preventing the one or more wheels from locking for any reason which could cause this (for example, poor adhesion due to the road surface, ice, unmade road). This feature allows improved steering or steerability, preventing the vehicle from skidding. However, skidding cannot be avoided if the speed limit is exceeded.
- b. guarantee the directional stability of the vehicle during braking on surfaces which have different adhesion coefficients (e.g : right wheels on ashphalt, left wheels on ice).
- c. optimize the braking distance making maximum use of the adhesion available.
- d. maintain the driveability of the vehicle during braking.

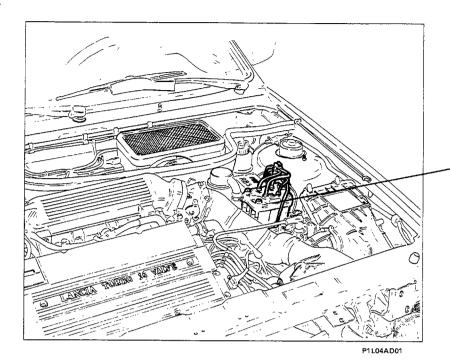
Composition

The anti-lock braking system is composed of the conventional servo-assisted braking system plus the following components:

- 1. electronic control unit
- 2. hydraulic control unit
- 3. 4 rpm sensors (1 for each wheel)
- 4. control relay with protection against excess voltage
- 5. red system failure warning light in the instrument panel
- 6. longitudinal accelerometer
- 7. transverse accelerometer
- 8. brake lights switch
- 9. switch on clutch pedal

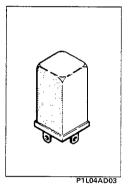
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LAYOUT OF COMPONENTS ON VEHICLE

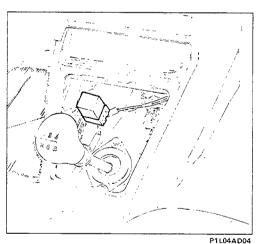


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Hydraulic control unit

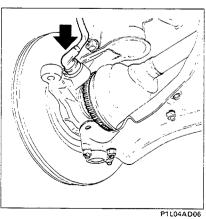


Main control relay with protection against excess voltage

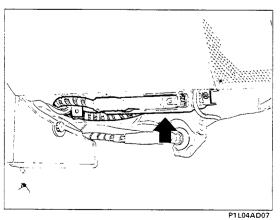




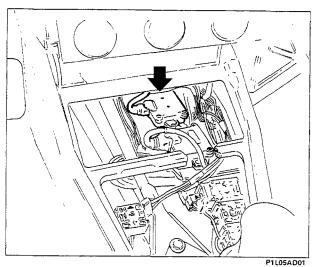
Rpm sensor for rear wheel



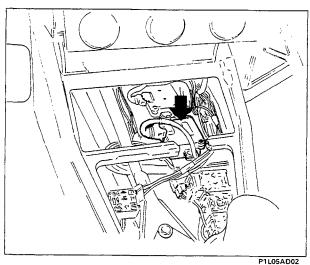
Rpm sensor for front wheel



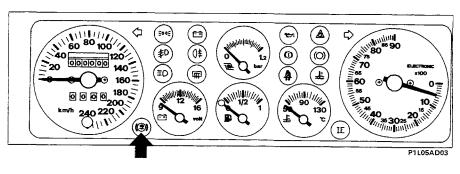
Electronic control unit



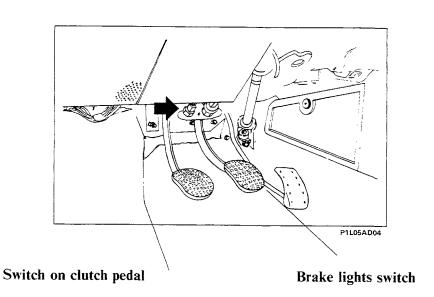
Longitudinal accelerometer



Transverse accelerometer



Anti-lock braking system failure warning light



ELECTRONIC CONTROL UNIT

The electronic control unit comprises printed circuits with resistances, diodes, transistors and integrated logic circuits.

It is connected to the anti-lock braking system by means of a multiple connector and can operate divided into two parts which are in practice two separate but strictly identical computers:

signal and logic processing sections

safety circuits

Both receive the same input signals which each processes individually and only when the results obtained are identical does the electronic control unit send the operational signal to the hydraulic unit.

If this is not the case, there is obviously a fault in the processing system and therefore the processor switches off

and braking takes place in the conventional manner.

In the processing section, the signals sent by the rpm sensors are transformed into signals which can be used by the logic section so that it recognizes the values for acceleration, deceleration and "slidingo" for the wheels.

NOTE

The peripheral speed for a braking wheel decreases to a greater extent than that of the vehicle, so that with the wheels completely locked through braking action (peripheral speed of wheel = 0) and the vehicle still moving, the maximum difference between these two speeds exists.

This difference is known as creeping or sliding coefficient when it is expressed as a percentage.

Creeping 0% = wheel free Creeping 100% = wheel locked and vehicle moving

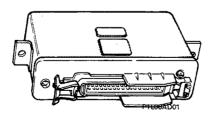
During braking the friction coeffecient has an increasing trend when the braking takes place with contained creeping (rolling) and a decreasing trend when the crawling of the tyre is accentuated until it

As a result of a considerable number of practial tests and experiments it is generally possible to achieve maximum braking force with creeping values contained between 5% and 15% with a maximum value of 20%. This is within the optimum values for which anti-lock braking systems tend to operate for all t_{y-1}^{2} pes of vehicle.

The logical section compares the signals received and transmits the adjustment commands to four solenoid valves located in the hydraulic control unit. In the absence of braking, the electronic control unit recognizes the speed of the vehicle from the signals from the sensors.

When the drive presses the brake pedal, the wheels decelerate at a different rate from one another; from the combination of the individual speeds of the wheels a reference speed is processed and is memorized and constantly updated; it can give the approximate speed of the vehicle at any time during braking. Comparing the speeds of the individual wheels with the reference speed provides a constant check on the

creeping signals for each wheel.



Electronic control unit

The braking force may increase until one wheel is creeping more than the others; when this condition known as split is reached, the control unit commands the hydraulic unit solenoid valve to stop the braking force on the wheel which has a pronounced loss of adhesion. The wheel concerned can accelerate once again.

The electronic control unit also stores the deceleration and acceleration thresholds in its memory which each individual wheel should never exceed. Therefore, by means of a systematic, continuous and extremely rapid comparison of the creeping values, the rolling of the braking wheel is kept in check. As soon as the threshold values for acceleration/deceleration, creeping acceleration/deceleration and combined split are exceeded, the electronic control unit intervenes and commands the hydraulic control unit for three adjustment phases: increasing pressure-decreasing pressure-maintaining pressure.

These phases make up an intermittent but extremely fast adjustment cycle which is repeated until the vehicle is stopped.

The electronic control unit governs the different stages, supplying the solenoid valve with impulses of varying current intensity.

It also applies the same braking force to both the rear wheels as the processor provides to the rear wheel more likely to lock, i.e. the one with poorer adhesion to the road surface.

Usually the device no longer comes into operation at speeds of below 5 kph to allow the wheel to come to a complete halt when the vehicle is stationary.

NOTE Since the parameters which the control unit governs (wheel speed and acceleration) are influenced by the inertia of the rim/tyre assembly, vehicles equipped with anti-lock braking systems must also have the wheel rims and tyres recommended by the Manufacturer.

The electronic control unit also has a safety circuit which has the task of checking the efficiency of the system before the vehicle sets off each time and when it is running.

If a fault is detected, the safety circuit cuts off the operation of the device, guaranteeing braking, however, through the conventional braking system.

A warning light in the instrument panel signals to the driver that the device is switched off.

The safety circuit also constantly checks the battery voltage, switching off the device is the voltage is too high or too low.

Another integral part of the safety circuit is the test cycle or BITE (built in test equipment) which is activated by the voltage produced from the wheel sensors and checks the correct operation of the electronic control unit including the safety circuit by means of a test programme and signal.

At speeds of around 6 kph, the BITE circuit checks the rpm sensors, the operation of the hydraulic control unit recovery pump motor and the accelerometers. The accelerometers are electrically checked by the BITE circuit if they remain in an open circuit position for more than a certain length of time: 20 seconds for the longitudinal accelerometer and 60 seconds for the transverse accelerometer.

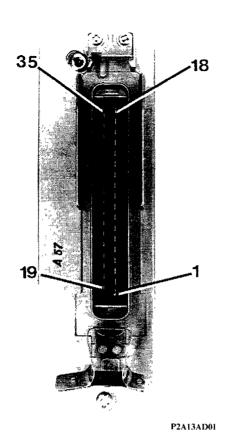
If the anti-lock braking system failure warning light comes on at this speed, with the device switched off, the fault may lie in one of the above mentioned components. However, this is not binding and before carrying out any repair operations, the device should be subjected to the tests described in the Fault Diagnosis Cards.

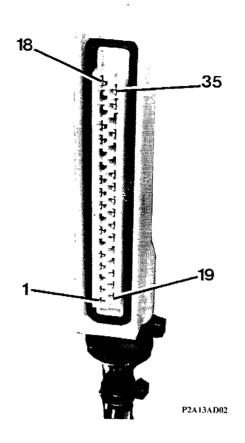
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Braking system Anti-lock brakes

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Identification of terminals for electronic control unit and relevant connector





Nº	cable colour	Destination	Nº	cable colour	Destination
1	GN	To terminal 87 for the relay	19	RV	To terminal 7 for the hydraulic control unit
2	BR	To terminal 1 for the hydraulic control unit	20	N	Earth (luggage compartment right side 80A)
3		Spare	21	V	To the right front rpm sensor
4	В	To the left front rpm sensor	22	-	Spare
5	В	To the left front rpm sensor	23	-	Spare
6.	-	Spare	24	R	To the right rear rpm sensor
7	G	To the left rear rpm sensor	25	RN	To the brake lights switch
8	-	Spare	26	R	To the right rear rpm sensor
9	G	To the left rear rpm sensor	27	СВ	To terminal 6 for the hydraulic control unit
10	NZ	Earth (luggage compartment right side 80A)	28	GR	To terminal 11 for the hydraulic control unit
11	V	To the right front rpm sensor	29	VG	To the device failure warning light
12	-	Spare			
13	-	Spare	30	-	Spare
14	AN	To terminal 9 for the hydraulic control unit	31	-	Spare
15	Н	To terminal + D for the alternator	32	HR	To terminal 12 for the hydraulic control unit
16	-	Spare	33		Spare
17	-	Spare	34	N	Earth (luggage compartment right side 80A)
18	GV	To terminal 5 for the hydraulic control unit	35		To terminal 3 for the hydraulic control unit

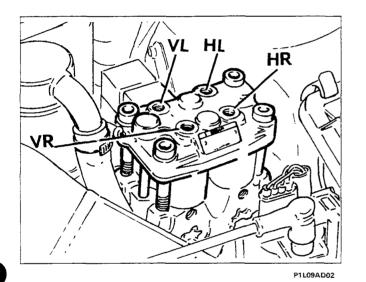
HYDRAULIC CONTROL UNIT

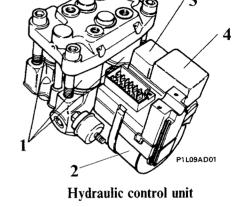
The hydraulic control unit has the task of varying the pressure of the brake fluid in the caliper pistons according to the signals coming from the electronic control unit.

It comprises:

- 1. 4 solenoid valves, the rear 2 of which are connected to each other
- 2. a dual circuit recovery pump
- 3. a relay for the solenoid valves; the energization of the 2 front valves is separate, whilst that of the rear 2 is common
- 4. a relay for the recovery pump

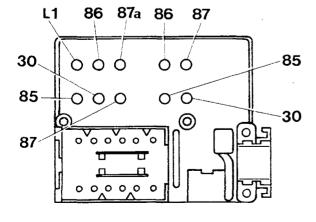
NOTE The pressure for the rear brakes is adjusted by the wheel which locks first.

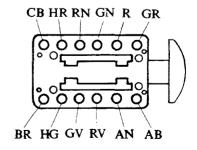




Identification of hydraulic control unit outlets (marked on the cover near each outlet)

HR = to the right rear caliper HL = to the left rear caliper VR = to the right front caliper VL = to the left front caliper





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Identification of terminals on the hydraulic control unit

Identification of terminals on hydraulic control unit connector (the symbols for the cable colour are indicated: see wiring diagram on page 19)

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The hydraulic control unit cannot be overhauled and if there is a fault it must be replaced in one piece. Only the two relays can be replaced.

It is available as spares filled with brake fluid and with the solenoid valves in an open position and therefore the bleeding and refilling of the braking system is the same as that for a conventional system.

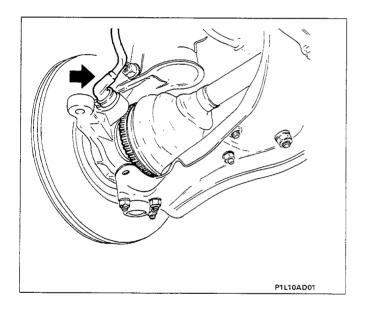
RPM SENSORS

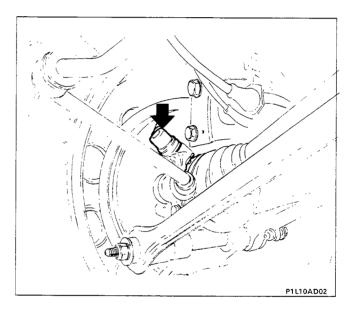
The rpm sensors provide the electronic control unit with all the information required so that the hydraulic control unit can be correctly controlled.

They measure the speed of the vehicle, acceleration, deceleration and wheel creeping.

The sensors are of the inductive type and are fitted in special housings, on the front wheel dampers and on the rear wheel brake back plates.

The lines of magnetic flux close through the teeth of a flywheel facing the sensor which rotates with the wheel. The flow from full to empty, due to the presence or absence of teeth, caruses a variation in the magnetic flux sufficient to create an electro-motive force transmitted to the sensor terminals and therefore an alternating electric signal to the electronic control unit.

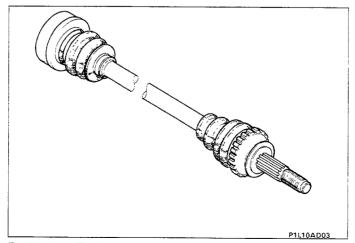




Positioning front wheel rpm sensor

Positioning rear wheel rpm sensor

The flywheels are in the wheel side constant velocity joints and are highlighted by yellow epoxide paint.

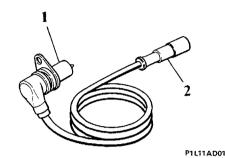


Positioning flywheel for front and rear wheel

The distance between the end of the sensor and the flywheel (gap) to obtain correct signals should be between 0.3 and 1.05 mm.



Keep the sensors in their packaging until fitting, away from any possible sources of de-magnetization.



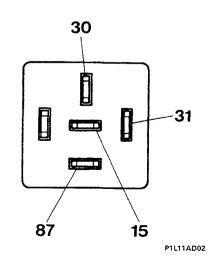
- 1. Rpm sensor
- 2. Electrical connection

MAIN CONTROL RELAY AND PROTECTION AGAINST EXCESS VOLTAGE

The main control relay has the task of supplying both the electronic control unit and the hydraulic control unit relays.

It contains a protective fuse for the device with a zener diode with protection against excess voltage.

Relay ter- minal	cable colour	Destination
87	GN	To terminal 2 for the hydraulic control unit
	GN	To terminal 1 for the electronic control unit
15	С	Throush connection 105 to the ignition switch
31	N	Earth (luggage compart- ment right side 80A)
30	R	To the 10 A protective fuse (104) for the device



DEVICE FAILURE WARNING LIGHT

With the ignition switch in the ON position, the red warning light signalling a failure with the device, should come on; as soon as the engine is started up the warning light should go out.

The signal that the engine is running reaches the electronic control unit from the alternator.

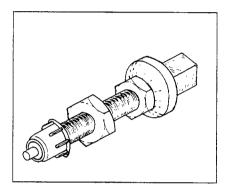


If all the sensors were broken, the control unit could not, however, recognize the problem and therefore the warning light would not come on. The same would happen if one front sensor and the rear diagonal sensor were broken.

BRAKE LIGHTS SWITCH

When the vehicle is running and the brake pedal is pressed, the signal reaches the electronic control unit and informs it that the driver is braking.

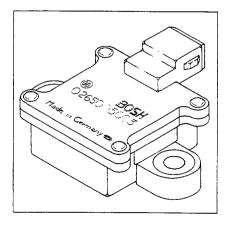
This information is particularly useful in the case of uneven road surfaces (potholes, cobblestones) which can cause variations in speed of the wheels for causes not linked to braking, thereby avoiding erroneous signals to the electronic control unit.



Brake lights switch

LONGITUDINAL ACCELEROMETER

This sensor detects poor adhesion conditions (low deceleration during braking) or good adhesion conditions (high deceleration) and allows the electronic control unit to adopt the appropriate control logic.

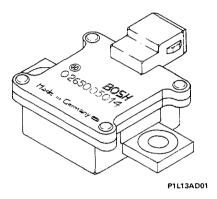


Longitudinal accelerometer

TRANSVERSE ACCELEROMETER

This sensor detects acceleration of the bodyshell in a transverse direction.

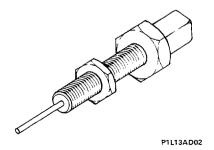
When a bend is being taken there is a centrifugal acceleration; the moment in which this parameter exceeds the intervention threshold, the transverse accelerometer sends a signal to the electronic control unit de-activating the GMA.



Transverse accelerometer

SWITCH ON CLUTCH PEDAL

When the clutch pedal is pressed, a switch, on the upper end of it, cuts off the operation of the ABS system, at the same time, keeping the conventional braking system working. When the pedal is completely released, the switch allows the ABS device to be re-activated by excluding the signal previously sent to the electronic control unit.



Switch on clutch pedal

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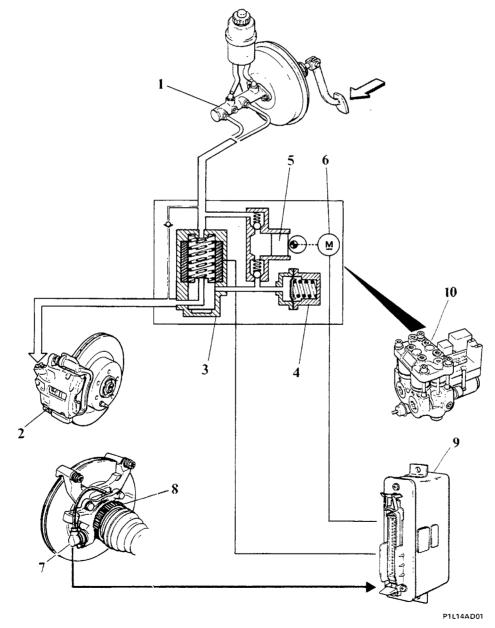
DESCRIPTION OF OPERATION OF ANTI-LOCK BRAKING SYSTEM

According to the impulses received by the electronic control unit, the hydraulic control unit varies the pressure of the brake fluid to the calipers according to three phases:

Increasing pressure stage

During this stage the hydraulic unit solenoid valves are not energized and the pressure in the brake calipers is that created by the pressure exerted on the brake pedal by the driver.

The braking force increases and consequently the wheel decelerates and its speed is reduced in relation to that of the vehicle (increase in creeping). The acceleration and speed are reduced until the values are such as would adversely affect the adhesion of the vehicle to the ground; at this point the braking force must be reduced to allow the wheel to increase speed and regain adhesion.



- Pedal-brake pump assembly
- Solenoid valve
- Pump accumulator

- Recovery pump
- 6. Pump motor
- Rpm sensor

- 8. Flywheel
- 9. Electronic control unit
- 10. Hydraulic control unit

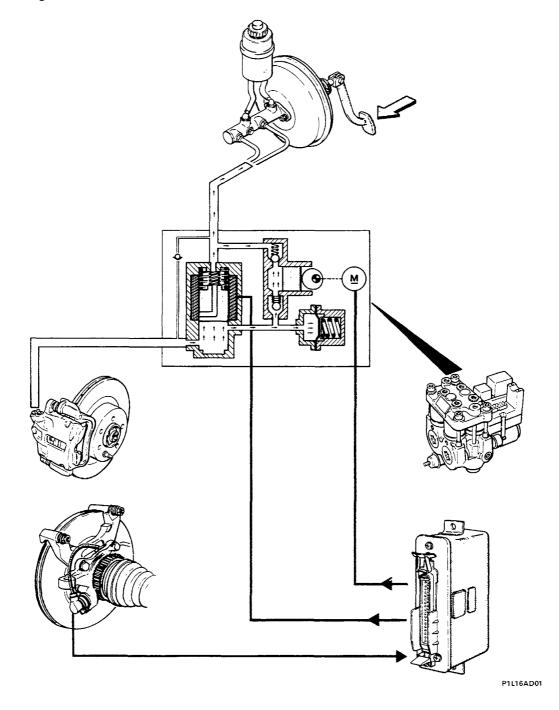
Decreasing pressure stage

The electronic control unit detects the tendency of the wheel to lock and the anti-lock braking device comes into operation.

The solenoid valve is energized by a current of around 5 A and the connection between the brake pump and the brake caliper is interrupted, whilst the connection between the brake caliper and the recovery pump is opened. In this way the brake fluid is removed from the brake caliper and reintroduced into circulation in the main circuit via the recovery pump circuit (also known as the secondary circuit). This originates from the intermittent hydraulic thrusts on the brake pedal, which can be felt by the driver, during the braking stage, which are normal during the operation of the device.

The accumulator in the circuit has the function of storing part of the brake fluid in the secondary circuit, allowing the pump to be designed to deal with an economical average capcity.

During this stage the wheel starts to accelerate.

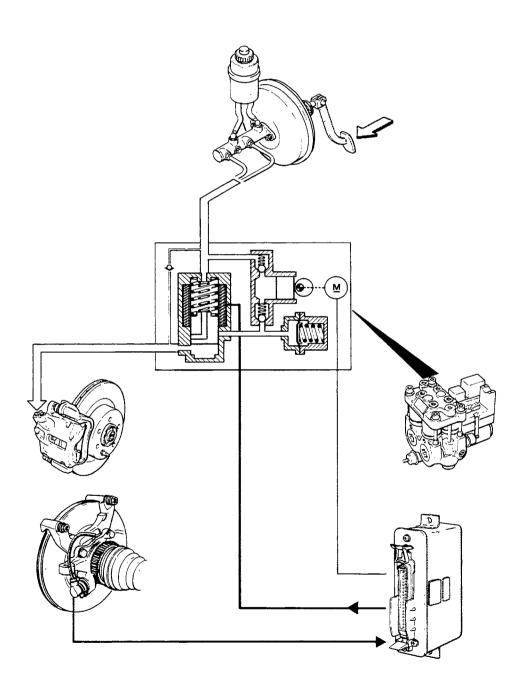


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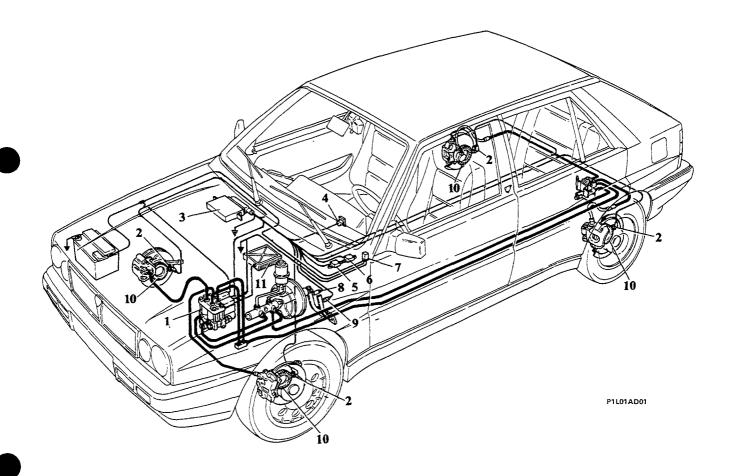
Pressure maintenance stage

During this stage both the speed and the acceleration of wheel are increasing. The solenoid valve is energized by a 2 A current; the connection between the brake pump and the brake caliper is still interrupted (waiting position) and the pressure in the brake caliper is maintained constant at the value reached previously, whatever the pressure on the brake pedal.



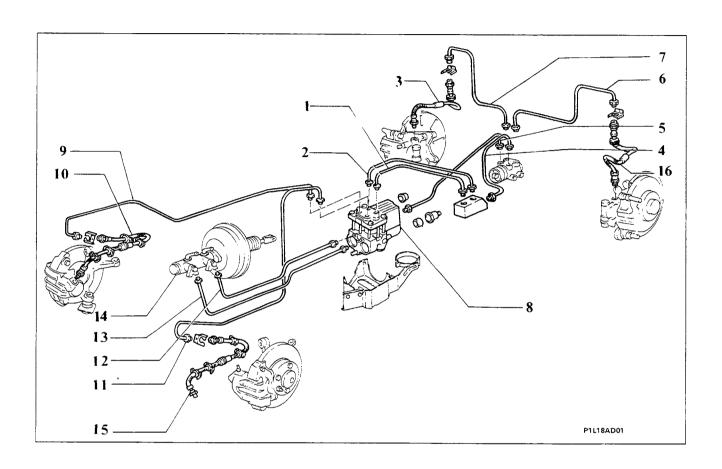
P1L15AD01

Anti-lock braking system components



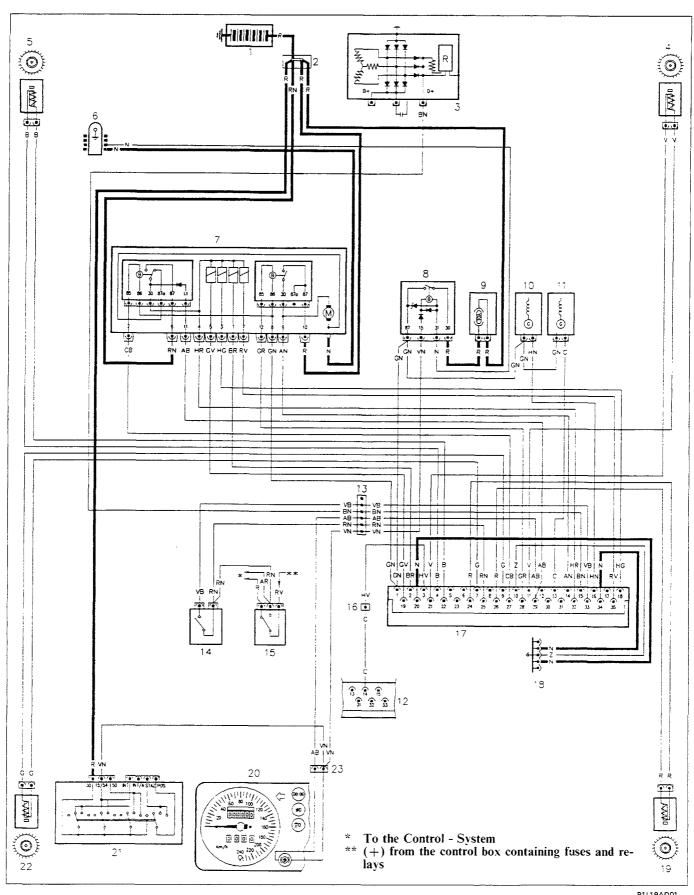
- 1. Hydraulic control unit
- 2. Rpm snesors
- 3. Electronic control unit
- 4. Device failure warning light
- 5. Longitudinal accelerometer
- 6. Transverse accelerometer
- 7. Main control relay with protection against excess voltage
- 8. Brake lights switch
- 9. Switch on clutch pedal
- 10. Flywheels
- 11. Injection control unit

Anti-lock braking system components available as spares



- 1. Brake pipe after ABS control unit
- 2. Brake pipe after ABS control unit
- 3. Right rear brake pipe
- 4. Left rear brake pipe
- 5. Right rear brake pipe
- 6. Left rear brake pipe
- 7. Right rear brake pipe
- 8. ABS hydraulic control unit
- 9. Left front brake pipe
- 10. Right front flexible pipe
- 11. Left front brake pipe
- 12. Brake pipe between master cylinder and ABS
- 13. Brake pipe between master cylinder and ABS
- 14. Master cylinder
- 15. Left front brake pipe
- 16. Left rear brake pipe

Bosch type 4 channel, 2nd generation, anti-lock braking system



ABS wiring diagram key

- 1. Battery
- 2. Connector block
- 3. Alternator
- 4. Right front rpm sensor
- 5. Left front rpm sensor
- 7. Hydraulic control unit
- 8. ABS relay
- 9. Fuse carrier block
- 10. Longitudinal accelerometer
- 11. Transverse accelerometer
- 12. Injection/ignition electronic control unit $(\tilde{I.A.W})$
- 13. Join for anti-lock braking system14. Switch on clutch pedal15. Brake lights switch

- 16. Join between injection/ignition electronic control unit (I.A.W.) and ABS control unit
- 17. ABS control unit
- 18. Earth cable loom under dashboard
- 19. Right rear rpm sensor

- 20. Instrument panel21. Ignition switch22. Left rear rpm sensor
- 23. Instrument panel connection

Cable colour code

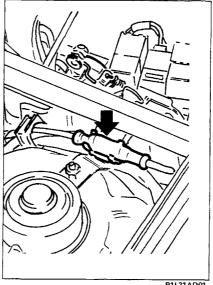
Orange Black Yellow Black

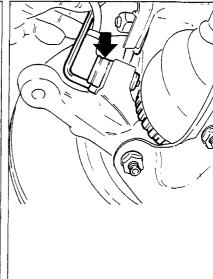
A	Light blue	GL	Yellow Blue
В	White	GR	
C	Orange	GV	
G	Yellow	HG	Grey Yellow
Н	Grey	HN	Grey Black
L	Blue	HR	Grey Red
M	Brown	HV	Grey Green
N	Black	LB	Blue White
R	Red	LG	
S	Pink	LN	
\mathbf{V}	Green	LR	
Z	Violet	LV	Blue Green
AB	Light blue White	MB	
\mathbf{AG}	Light blue Yellow	MN	Brown Black
AN	Light blue Black	NZ	Black Violet
AR	Light blue Red	RB	Red White
\mathbf{AV}	Light blue Green	RG	Red Yellow
BG	White Yellow	RN	
BL	White Blue	RV	Red Green
BN	White Black	SN	Pink Black
BR	White Red	VB	Green White
BV	White Green	VN	Green Black
BZ	White Violet	VR	Green Red
CA	Orange Light blue	ZB	Violet White
CB	Orange White		

RPM SENSOR FOR FRONT WHEEL









RPM SENSOR FOR REAR WHEEL

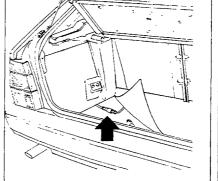
Disconnect the electrical connection, in the engine compartment,

Removing-refitting sensor

shown by the arrow.







P1L21AD04

Removing-refiting sensor

Disconnect the electrical connection, shown by the arrow, at the bottom of the luggage compartment.

CHECKING GAP BETWEEN RPM SENSOR AND FLYWHEEL TEETH

The gap (0.3 - 1.05 mm) should be checked each time the sensor or the wheel side constant velocity joint is replaced or when work is carried out on the supporting components.

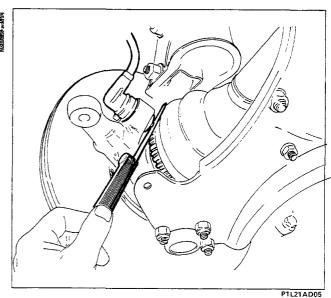


The gap cannot be adjusted as shims are not supplied for this purpose. However, if the gap is outside of the prescribed tolerance, check the condition of the sensor and the flywheel teeth.

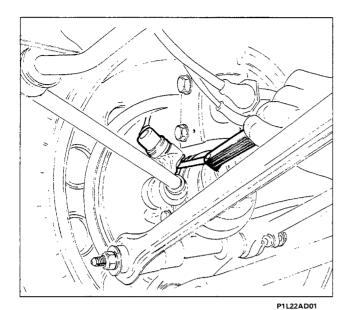
Checking gap between rpm sensor and flywheel on front wheel



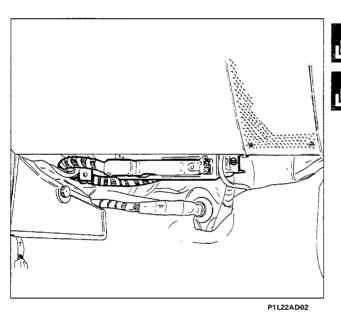
P1 L21 A D03



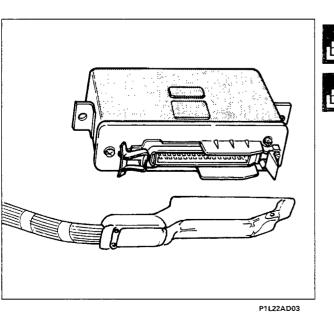
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Checking gap between rpm sensor and flywheel on rear wheel



ELECTRONIC CONTROL UNIT



Removing-refitting electronic control unit

Disconnect-connect the electical connector from the electronic control unit

HYDRAULIC CONTROL UNIT

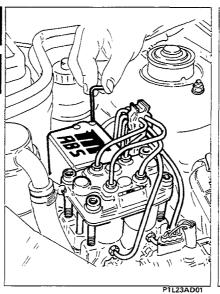


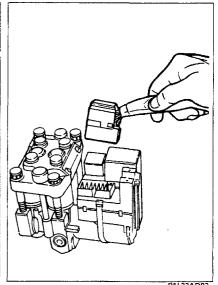




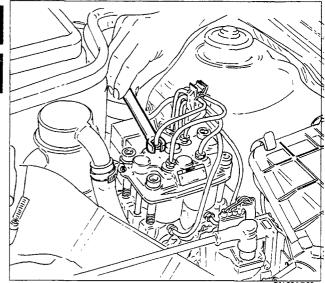
Before removing the hydraulic control unit, disconnect the negative lead from the battery.

Removing-refitting relay cover and electrical connection





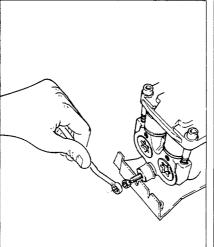


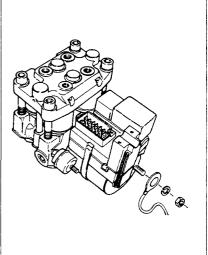


Removing-refitting brake pipes from hydraulic control unit









Removing-refitting hydraulic control unit and earth wire

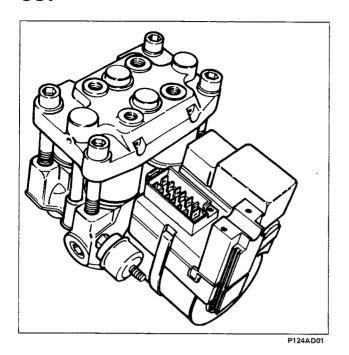


Bleed air from hydraulic system

P1L23AD05

Braking system Anti-lock brakes

33.



View of hydraulic control unit

PRECAUTIONS TO BE OBSERVED ON A VEHICLE EQUIPPED WITH ANTI-LOCK BRAKES

Before carrying out any welding using electric welding equipment, the connector must be disconnected from the electronic control unit.

During any paint spraying operations, the electronic control unit can only be exposed for a brief period to temperatures of 95°C and, for a longer period (around 2 hours) to a maximum temperature of 85°C.

When the battery is removed, after refitting it, the terminals must be securely tightened. Before removing the hydraulic control unit, the negative lead must be disconnected from the battery.

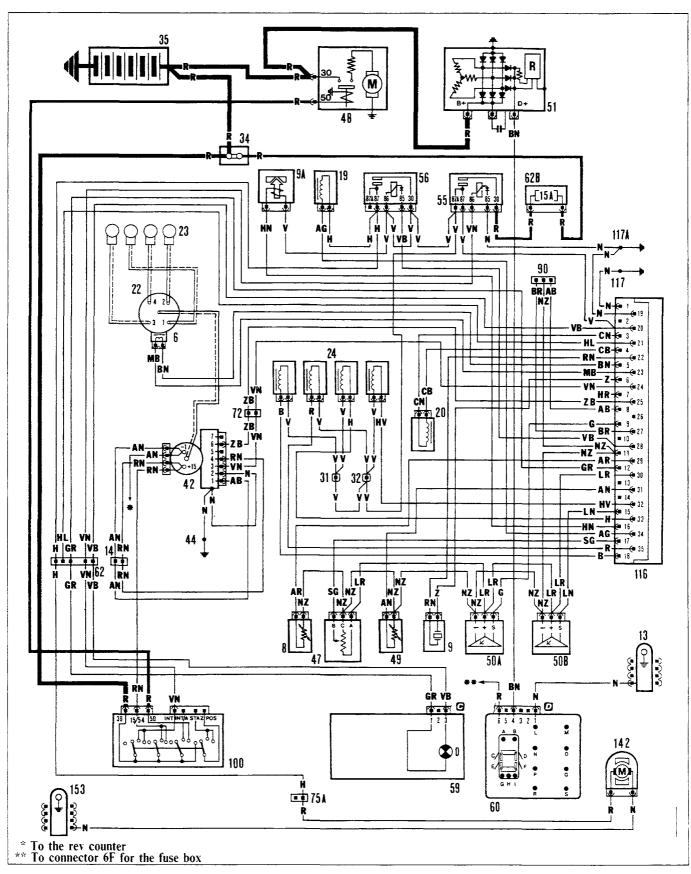
SPECIAL TOOLS

1856132000 Spanner for brake fluid pipe unions

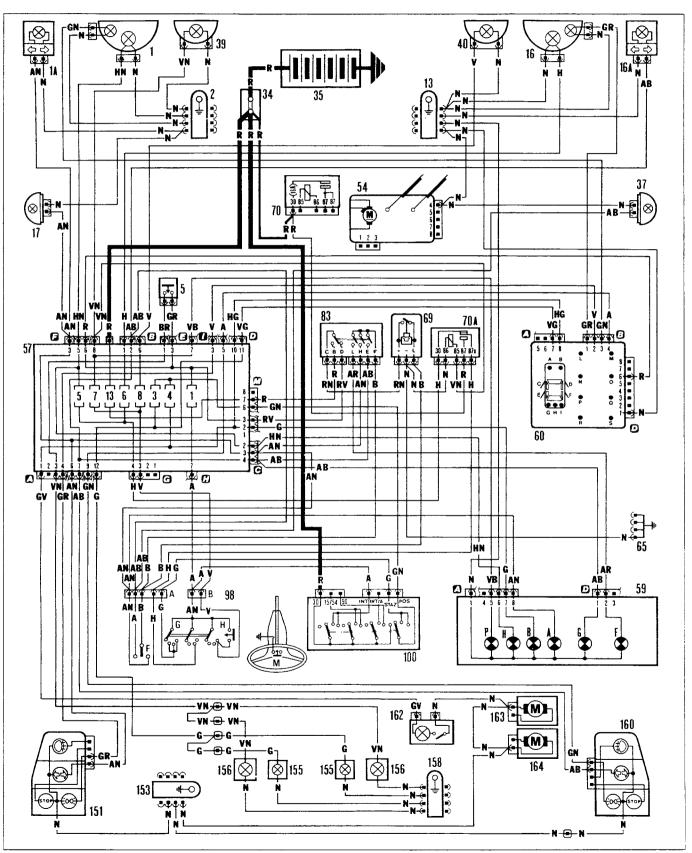
TIGHTENING TORQUES

DESCRIPTION	Thread size	Tightening torques
		daNm
Unions connecting rigid pipe on hydraulic control unit	- M 10 x 1	1,2
Bolts fixing rpm sensors on all four wheels	M 6 x 1	0,8

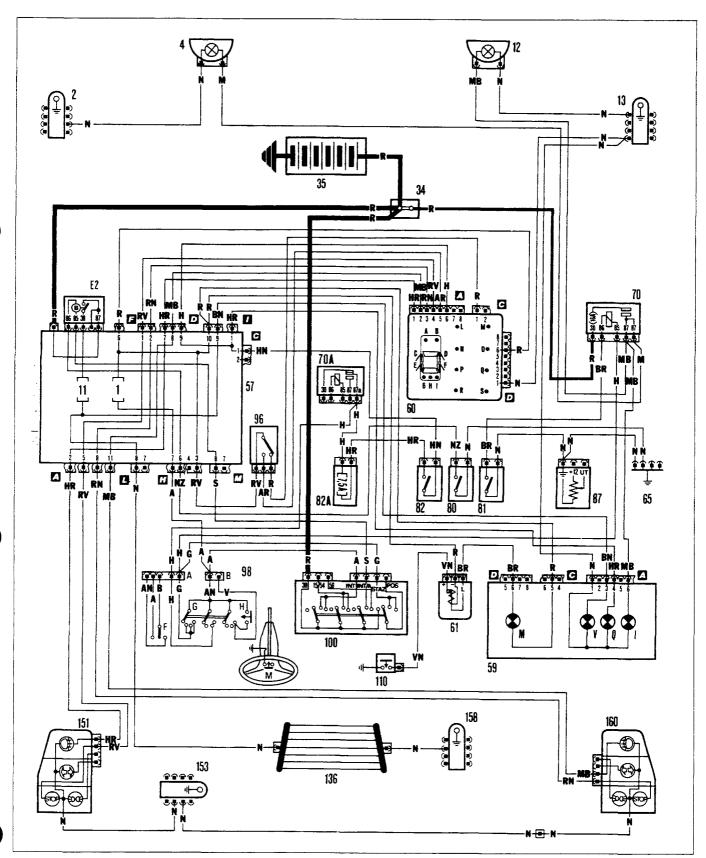
Starting - Ignition - I.A.W. electronic injection - Recharging- Electric fuel pump (see key at end of wiring diagrams)



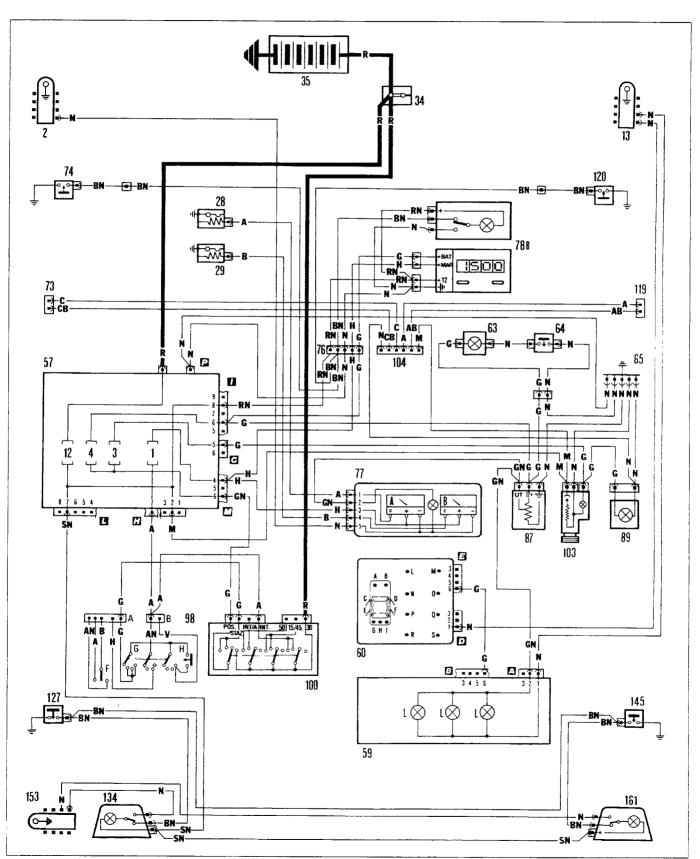
Parking lights and warning lamp - Main beam headlamps and warning light - Dipped headlamps and warning light - Headlamp flasher - Hazard warning lights and warning light - Direction indicators and warning light - Number plate lights - Reversing light - Luggage compartment light (see key at end of wiring diagrams)



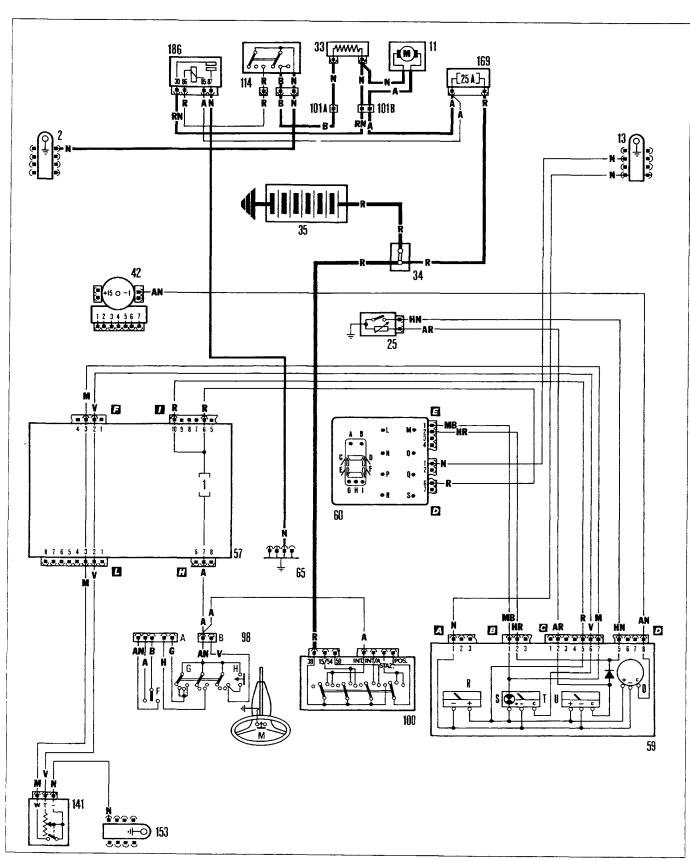
Heated rear windscreen and warning light - Fog lights and warning light - Rear fog lamps and warning light - Braking lights - Handbrake warning light (see key at end of wiring diagrams)



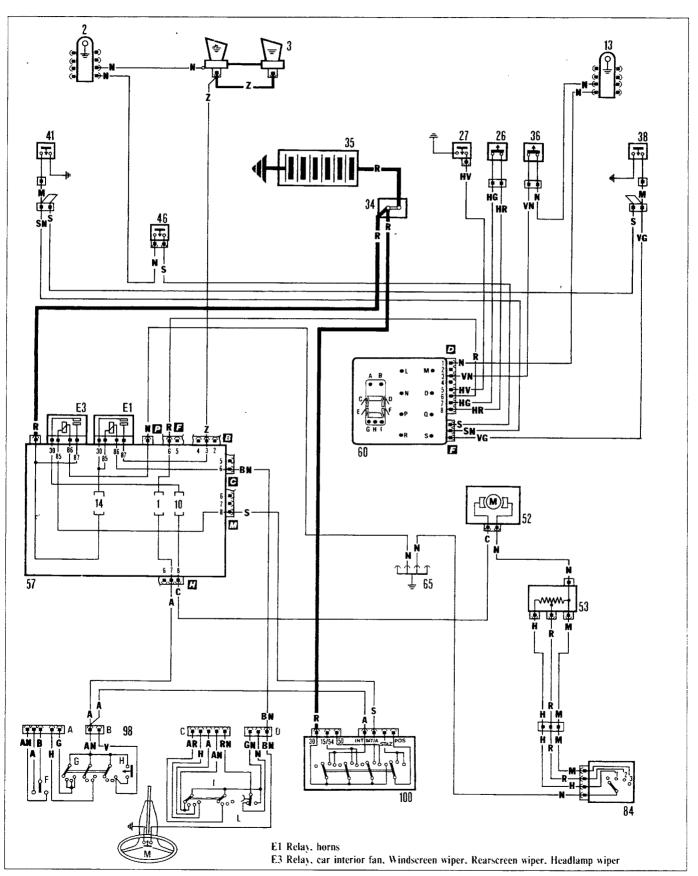
Courtesy light - Glove compartment light - Cigar lighter - Combined instrument (A-Oil pressure gauge B-Oil temperature gauge) - Digital clock - Wiring for radio - Light for switches - Instrument panel light and Control-System (see key at end of wiring diagrams)



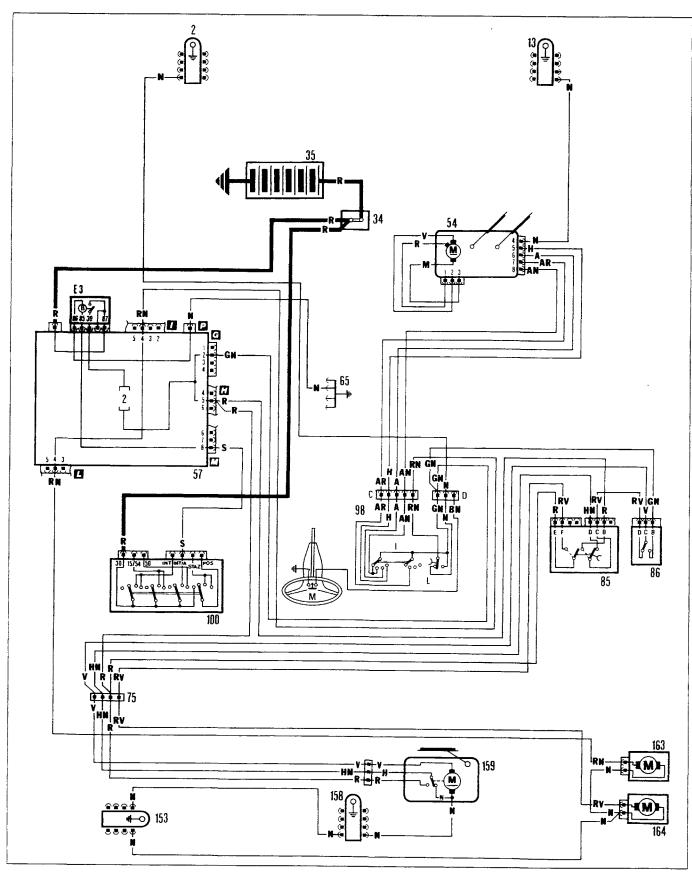
Engine radiator cooling - Fuel gauge and reserve warning light - Rev counter - Voltmeter - Engine coolant temperature gauge and overheating warning light (see key at end of wiring diagrams)



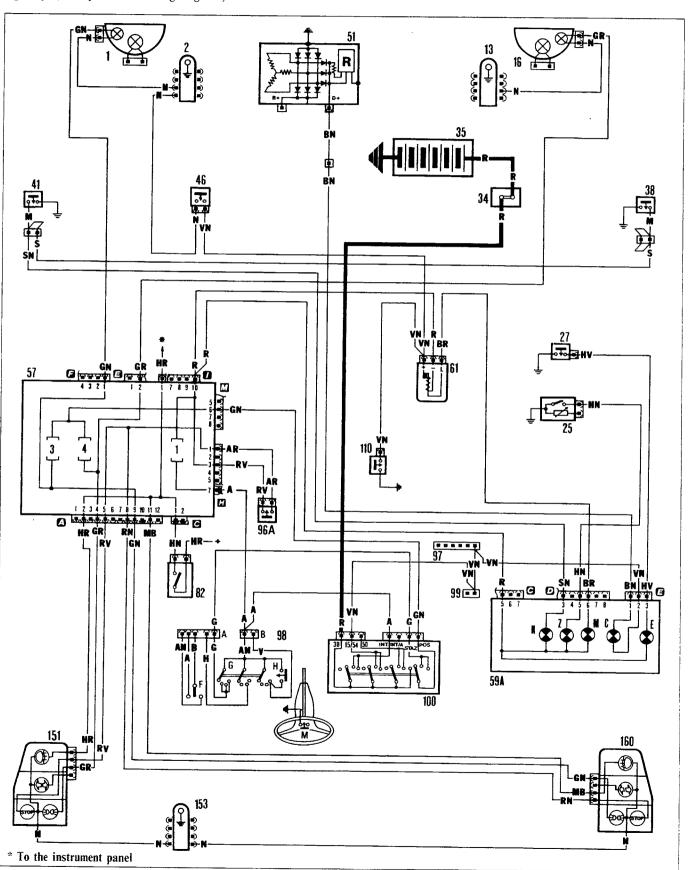
Horns - Car interior ventilation - Front brake pad wear warning light - Brake fluid level warning light - Insufficient engine oil pressure - Insufficent engine oil level - Insufficent coolant level (see key at end of wiring diagrams)



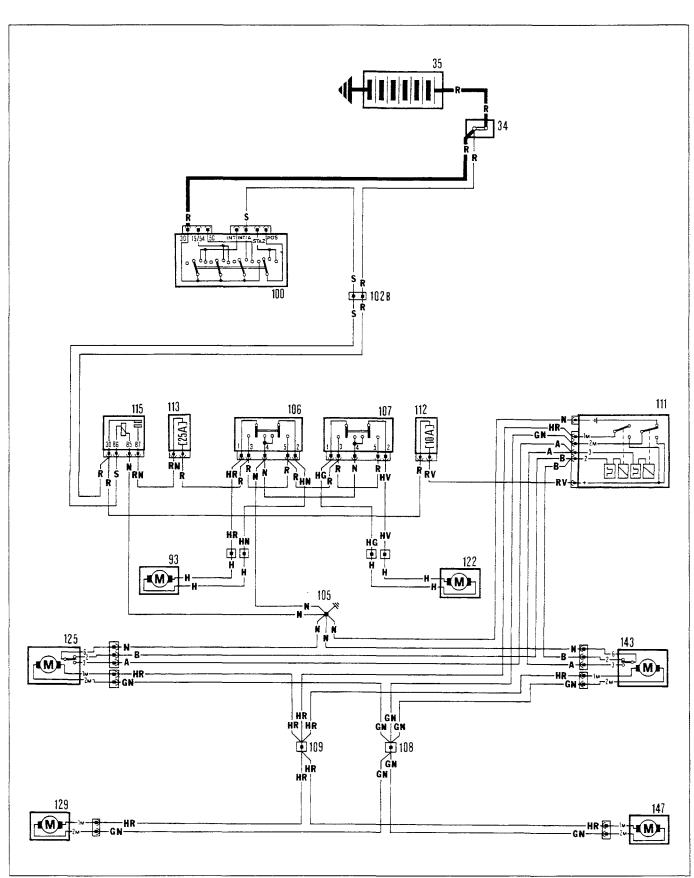
Windscreen wiper with electric washer pump - Rearscreen wiper with electric washer pump (see key at end of wiring diagrams)



Variant without Control-System: Battery recharging warning light - Insufficient engine oil pressure warning light - Brake fluid level and handbrake applied warning light - Brake pad wear warning lamp - Engine coolant overheating warning light - Side lights - Braking lights - Rear fog lamps (see key at end of wiring diagrams)

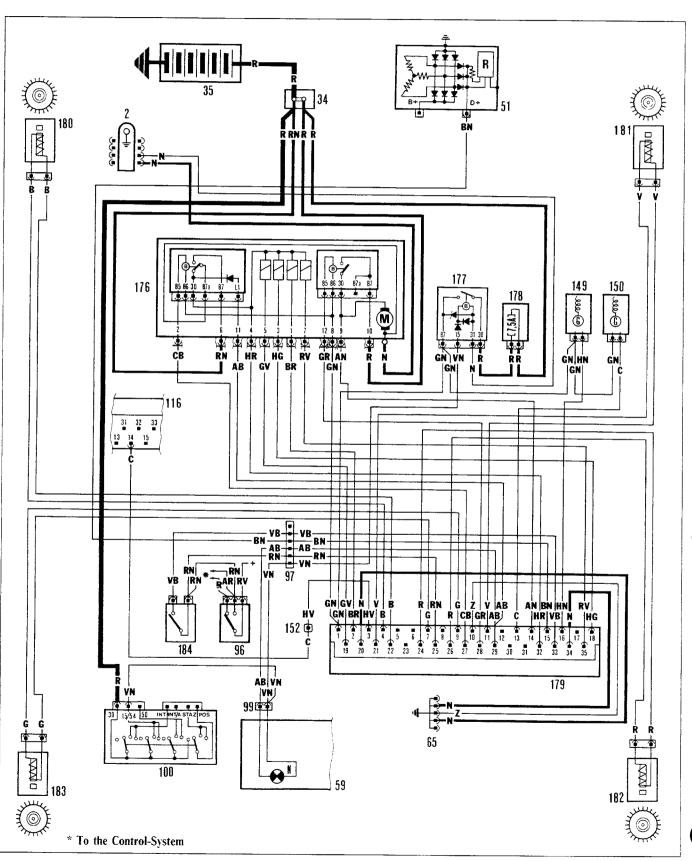


Electric front window - Central locking (see key at end of wiring diagrams)

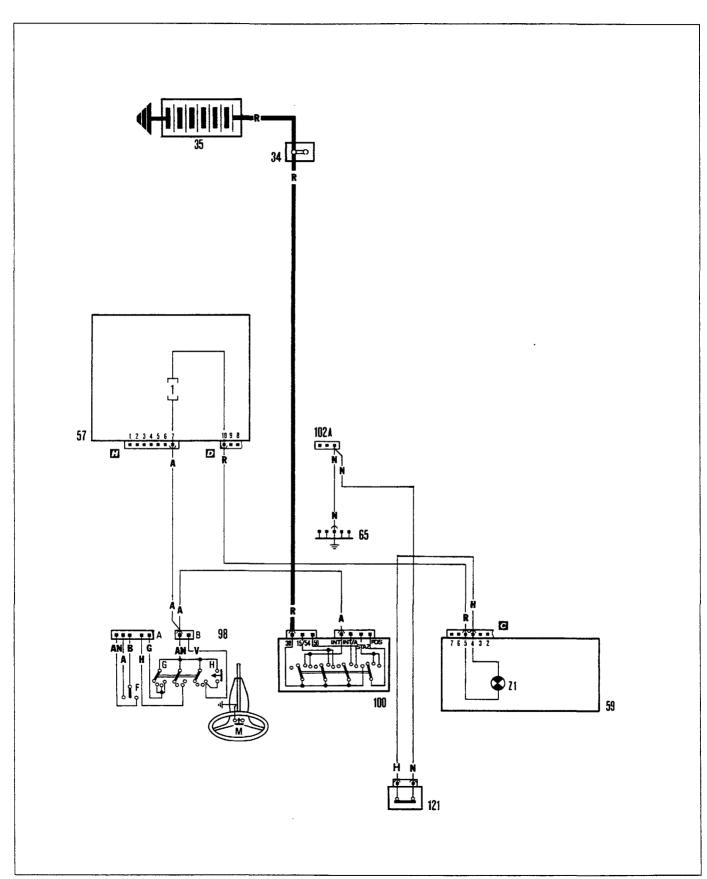


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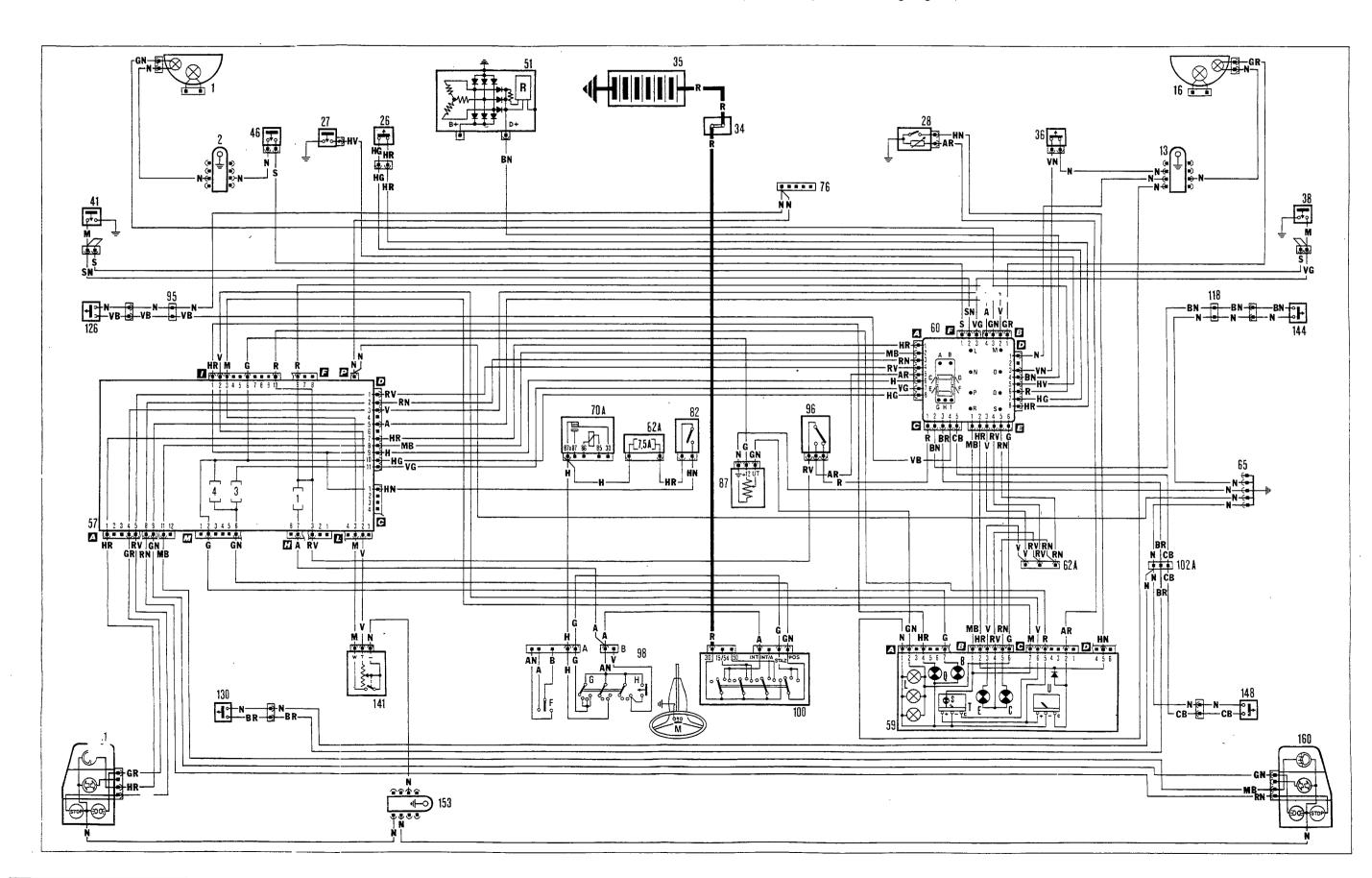
A.B.S. anti-lock braking system (see key at end of wiring diagrams)



Seat belts warning light (see key at end of wiring diagrams)



Control-System (see key at end of wiring diagrams)



Kev

- 1. Left front light cluster side lights and dipped head-
- 1A. Left front direction indicator
- Left front earth cable loom
 Electric horns
- 4. Left fog lamp
- 5. Reversing lights switch
- 6. Timing sensor (located in ignition distributor)
- 8. Engine coolant temperature sensor (I.A.W.)
- 9. Detonation sensor
- 9A. Over-boost solenoid valve
- 11. Radiator cooling fan
- 12. Right fog lamp
- 13. Right front earth cable loom
- 14. Connector block
- 16. Right front light cluster (Side lights and dipped head-
- 16A. Right front direction indicator
- 17. Left side direction indicator
- 19. Automatic idle adjustment solenoid air valve (I.A.W.)
- 20. Rpm and TDC sensor (I.A.W.)
- 22. Ignition distributor
- 23. Spark plugs
- 24. Fuel injectors
- 25. Engine coolant temperature sender unit
- 26. Engine oil level sensor27. Insufficient engine oil pressure switch
- 28. Engine oil pressure sender unit
- 29. Engine oil temperature sender unit
- 30. Main beam headlamps relay
- 31. Electronic injection connector (I.A.W.)
- 32. Electronic injection (I.A.W.) connector 33. Resistor for engaging radiator cooling fan 1st speed
- 34. Connector
- 35. Battery
- 36. Coolant level sensor
- 37. Right side direction indicator
- 38. Right front brake pad wear sensor
- 39. Left main beam headlamp 40. Right main beam headlamp
- 41. Left front brake pad wear sensor
- 42. Ignition coil 44. Earth on engine
- 46. Brake fluid level sensor
- 47. Butterfly valve position sensor (I.A.W.)
- 48. Starter motor
- 49. Air temperature sensor (I.A.W.)
- 50A. Absolute pressure sensor (I.A.W.)
- 50B. Absolute pressure sensor (I.A.W.)
- 51. Alternator 52. Heater fan
- 53. Resistor for adjusting fan speed
- 54. Windscreen wiper with built in intermittent device
- 55. Injector relay feed
- 56. Electric fuel pump relay feed
- 57. Fuse carrier and relay control box
 - E1. Electric horn relay
 - E2. Heated rear windscreen relay
 - E3. Relay for heater fan -
 - windscreen wiper rearscreen wiper headlamp wiper
- 59. Instrument panel

13

- A Left side direction indicators warning light
- B Side lights warning light
- D System failure warning light (I.A.W.)

- C Control-System general fault warning light
- E Starting go-ahead warning light
- F Hazard warning lights warning light
- G Right side direction indicators warning light
- H Dipped headlamps warning light
- I Fog lights warning light
 L Instrument panel light bulbs
 M Handbrake warning light
- N A.B.S. failure warning light
- O Rev counter
- P Main beam headlamps warning light
- Q Rear fog lamps warning light
- R Voltmeter
- S Fuel reserve warning light T Fuel level gauge
- U Coolant temperature gauge
- V Heated rear windscreen warning light Z Over-boost warning light
- Z1 Seat belt warning light
- 59A. Instrument panel (version without Control-System) C Battery recharging warning light
 - E Insufficient engine oil pressure warning light
 - M Handbrake applied and insufficient brake fluid level warning light
 - N Front brake pad wear warning light
 - Z Coolant overheating warning light
- 60. Control-System
 - A Left front side light failure warning light
 - B Right front side light failure warning light
 - C Right front door ajar warning light
- D Left front door ajar warning light E Right rear door aiar warning light
- F Left rear door ajar warning light
- G Warning light signalling failure in left rear side lights, brake lights
- H Rear fog lamps warning light
- I Warning light signalling failure in right rear side lights, brake lights
- L Insufficient brake fluid level warning light
- M Front brake pad wear warning light
- N Insufficient engine oil pressure warning light
- O Battery recharging warning light
- P Insufficient engine oil level warning light Q Insufficient coolant level warning light
- R Automatic gearbox oil overheating warning light
- S Engine coolant overheating warning light
- 61. Intermittent device for handbrake warning light
- 62. Connector block

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C Control-System general fault warning light E Starting go-ahead warning light F Hazard warning lights warning light G Right side direction indicators warning light H Dipped headlamps warning light I Fog lights warning light L Instrument panel light bulbs M Handbrake warning light N A.B.S. failure warning light O Rev counter P Main beam headlamps warning light O Rear fog lamps warning light R Voltmeter S Fuel reserve warning light T Fuel level gauge U Coolant temperature gauge V Heated rear windscreen warning light Z Over-boost warning light Z1 Seat belt warning light 59A. Instrument panel (version without Control-System) C Battery recharging warning light E Insufficient engine oil pressure warning light M Handbrake applied and insufficient brake fluid level warning light N Front brake pad wear warning light Z Coolant overheating warning light 60. Control-System A Left front side light failure warning light B Right front side light failure warning light C Right front door ajar warning light D Left front door ajar warning light E Right rear door ajar warning light F Left rear door ajar warning light G Warning light signalling failure in left rear side lights, brake lights H Rear fog lamps warning light I Warning light signalling failure in right rear side lights, brake lights L Insufficient brake fluid level warning light M Front brake pad wear warning light N Insufficient engine oil pressure warning light O Battery recharging warning light P Insufficient engine oil level warning light Q Insufficient coolant level warning light R Automatic gearbox oil overheating warning light S Engine coolant overheating warning light 61. Intermittent device for handbrake warning light 62. Connector block 102B. Wiring for electric windows - central locking 103. Cigar lighter 104. Wiring for radio

62A. Control-System diagnostic socket 62B. 15 A protective fuse for injectors and electric fuel pump Glove compartment light Glove compartment light push button Earth cable loom under dashboard Intermittent device for direction indicators and hazard warning lights 70. Fog lights relay 70A. Dipped headlamps remote control switch 72. Connector block 73. Left front speaker wiring 74. Front courtesy light push button on left front pillar 75. Connector block 75A. Connector block 76. Connector block for courtesy light 77. Combined instrument A - Oil pressure gauge B - Oil temperature gauge 78. Front courtesy light 78B. Front courtesy light with digital clock 80. Heated rear windscreen switch 81. Fog lights switch 82. Rear fog lamps switch 82A. 7.5 A protective fuse for rear fog lamps 83. Hazard warning lights switch Heater fan switch 85. Rearscreen wash/wipe switch Rearscreen wiper switch 87. Instrument panel and Control-System light dimmer 89. Switch fibre optic light Diagnostic socket 93. Left front electric window motor 96. Brake lights switch 96A. Brake lights switch 97. Wiring for anti-lock brakes 98. Steering column switch unit A - Connector B - Connector C - Connector D - Connector E - Connector F - Direction indicators control G - Control for side lights, dipped and main beam headlamps H - Main beam headlamps control I - Windscreen wiper control L - Windscreen and headlamp washer control M - Horn control 99. Wiring for anti-lock braking system failure warning light 100. Ignition switch 101A. Connector block 101B. Connector block 102A. Wiring for Control-System

105. Earth point

108. Connector 109. Connector

106. Left front electric window switch 107. Right front electric window switch

110. Handbrake warning light push button

Cable colour code 111. Central door locking control unit 112. 10 A protective fuse for central locking control unit Light blue 113. 25 A protective fuse for electric front windows 114. Double contact thermal switch on engine radiator White 115. Electric windows relay Orange 116. Injection/ignition control unit (I.A.W.) Yellow G 117. Connector Н Grey 117A. Connector Blue 118. Connector block M Brown 119. Right front speaker wiring
120. Front courtesy light push button on right front pillar N Black R Red 121. Seat belt warning light switch S Pink 122. Right front electric window motor Green 125. Left front door locking motor 126. Push button signalling left front door ajar Z Violet Light blue/White 127. Rear courtesy light push button on left centre pillar AB Light blue/Yellow 129. Left rear door locking motor \mathbf{AG} 130. Push button signalling left rear door ajar Light blue/Black AN134. Left rear courtesy light AR Light blue/Red 136. Heated rear windscreen Light blue/Green \mathbf{AV} 141. Fuel level gauge and reserve warning light control BG White/Yellow 142. Electric fuel pump BLWhite/Blue 143. Right front door locking motor White/Black BN144. Push button signalling right front door ajar BR White/Red 145. Courtesy light push button on right centre pillar BVWhite/Green 147. Right rear door locking motor BZWhite/Violet 148. Push button signalling right rear door ajar Orange/Light blue 149. Accelerometer CA 150. Accelerometer Orange/White CB 151. Left rear light cluster Orange/Black CN 152. Connector block GN Yellow/Black 153. Rear earth cable loom Yellow/Blue GL 154. Heated Lambda sensor GR Yellow/Red 155. Number plate lights 156. Reversing lights
158. Earth cable loom on tailgate GV Yellow/Green HG Grey/Yellow Grey/Black 159. Rearscreen wash/wipe HN 160. Right rear light cluster HR Grey/Red 161. Right rear courtesy light Grey/Green HV162. Luggage compartement courtesy light LB Blue/White 163. Electric windscreen washer pump LG Blue/Yellow 164. Electric pump for rearscreen washer LN Blue/Black 169. 25 A protective fuse for engine cooling fan LR Blue/Red 176. Hydraulic control unit LV Blue/Green 177. Anti-lock brakes relay circuit Brown/White MB 178. 7.5 A protective fuse for anti-lock braking system cir-MN Brown/Black cuit 179. Anti-lock braking system electronic control unit 180. Sensor on left front wheel NZ Black/Violet RB Red/White 181. Sensor on right front wheel RG Red/Yellow 182. Sensor on right rear wheel RN Red/Black 183. Sensor on left rear wheel RVRed/Green 184. Switch on clutch pedal SN Pink/Black 185. Dipped beam headlamps relay VB Green/White 186. Relay for engaging engine cooling fan 2nd speed Green/Black VN VR Green/Red ZB Violet/White